



IT.	QTY	DESCRIPTION	PART NO.
1	1	WELDMENT, 50' WCD BRIDGE	D50-WC-17-2000-000
2	2	A-FRAME, WCD	D50-WC-17-4000-000
3	1	FOUNDATION	D50-WC-17-3000-000
4	1	SHAFT, PIVOT	D50-WC-17-1000-001
5	2	HYDRAULIC CYLINDER, CUSTOM HOIST	95-4461-340
6	1	53ft Box Trailer Assembly	Reference Only
7	2	WELDMENT, TIP OVER PROTECTION LEG	D50-WC-17-2610-000
8	1	WELDMENT, TIP OVER PROTECTION CROSS BEAM	D50-WC-17-2620-000
9	1	DUMPER WALKWAY	D50-WC-17-3300-000
10	1	DUMPER WALKWAY	D50-WC-17-3600-000
11	2	DUMPER WALKWAY	D50-WC-17-3800-000
12	5	TUBE, WALKWAY MIDDE	D50-WC-17-3400-000
13	1	HAND RAIL, WALKWAY	D50-WC-17-3200-000
14	2	HAND RAIL, WALKWAY	D50-WC-17-3500-000
15	1	RAMP HANDRAIL - LEFT SIDE	D50-WC-17-8000-000-L
16	1	RAMP HANDRAIL - RIGHT SIDE	D50-WC-17-8000-000-R
17	1	WELDMENT, DRIVER SIDE END HANDRAIL	D50-WC-17-3650-000-L
18	1	WELDMENT, PASSENGER SIDE END HANDRAIL	D50-WC-17-3650-000-R
19	1	HAND RAIL, RAMP END	D50-WC-17-8100-000
31	1	WOOD CHIP HOPPER	H50-WC-15-1000-000

SHEET 1 OF 1

AMERICAN INTERNATIONAL, LLC

ASSEMBLY, 50' WOOD CHIP DUMPER FINAL

GENERAL INFORMATION & SPECIFICATION

- ALL DIMENSIONS GIVEN IN INCHES. **DO NOT SCALE DRAWING**
- REMOVE ALL UNNECESSARY BURRS & SHARP EDGES.
- UNLESS NOTED OTHERWISE, ALL WELDS USE ROD E7018 L.H. OR EQUIV. ALL WELDS TO BE VISUALLY INSPECTED AS PER A.W.S. SECTION 8.6. D14.1-97. ALL WELDS AND EDGE PREPARATION SHALL CONFORM TO THE A.W.S. SECTION 8.6 D14.1-97 AS WELL.

TOLERANCING & PROJECTION INFORMATION

- DIMENSIONAL TOLERANCES, UNLESS OTHERWISE NOTED:
FRACTIONS..... ± 1/16
DECIMALXX = ± 0.03 XXX = ± 0.005
ANGLES..... ± 2°
2. THIRD ANGLE PROJECTION

PART IDENTIFICATION INFORMATION

- PART IDENTIFICATION REQUIREMENT
☐ ETCH ☐ PAINT MARKER
☐ LABEL ☐ TAG
☐ METAL STAMP ☐ OTHER, SEE NOTE ON DRAWING
- SURFACE PREPARATION & COATING
☐ NONE ☐ FINISH COAT, SEE NOTE ON DRAWING
THREADED & MACHINED SURFACES TO BE FREE FROM PAINT/PRIMER.

THIS DRAWING MUST NOT BE USED UNTIL APPROVED FOR CONSTRUCTION. THIS DRAWING IS THE EXCLUSIVE PROPERTY OF AMERICAN INTERNATIONAL LLC (AI). ITS ACCEPTANCE CONSTITUTES AN AGREEMENT THAT IT SHALL BE TREATED AS A STRICTLY CONFIDENTIAL DOCUMENT AND IS TO BE RETURNED UPON REQUEST, AND IS NOT TO BE COMMUNICATED, DISCLOSED, OR COPIED EXCEPT AS EXPRESSLY AUTHORIZED IN WRITING BY AI. © 2016

DRAWN BY	DATE
RAL	11/23/2018
APPROVED BY	DATE
PART NO.	REV.
D50-WC-17-1000-000	0